



# STIEFEL CLINICAL MANUFACTURING SUITES

**8,100 SqFt** CLEAN ROOM RENOVATION  
Completed December 2008  
Durham, NC



**STIEFEL LABS**

This project provided a new clean room manufacturing space in an existing research and development facility. New custom clean room wall panels were installed on gypsum green board to work in conjunction with epoxy painted ceilings and floors.

Process systems incorporated new RODI H2O for generation, chilled glycol, compressed Air and nitrogen distribution branches.

Several areas were constructed to hazardous classifications. Also included in the project were extensive information and control systems with integration for manufacturing processes.

After test and balance and validation procedures, room differential pressure was required to be established and certified.



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